How to order new dies

Inlet wire*	Diameter* (size in mm)	Type of die*	Casing size*	Material drawn*	Qty per size*	Blank reference	Reduction angle	Bearing length	Elongation

*Obligatory

Special remarks

Standard tolerances according to diameter

Diameter	Tolerance
< 0.020	+ 0 / -1,5%
> 0.020-0.025	+ 0 / -0.0003
> 0.025-0.050	+ 0 / -0.0004
> 0.050-0.075	+ 0 / -0.0006
> 0.075-0.100	+ 0 / -0.0008
> 0.100-0.200	+ 0 / -0.001
> 0.200-0.500	+ 0 / -0.002
> 0.500-1.000	+ 0 / -0.003
> 1.000-2.000	+ 0 / -0.004
> 2.000-3.500	+ 0 / -0.005
> 3.500-5.500	+ 0 / -0.006
> 5.500-8.000	+ 0 / -0.007
> 8.000-10.000	+ 0 / -0.008
> 10.000-12.000	+ 0 / -0.010
> 12.000-15.000	+ 0 / -0.012
> 15.000-18.000	+ 0 / -0.014
> 18.000-21.000	+ 0 / -0.016
> 21.000-24.000	+ 0 / -0.018
> 24.000-30.000	+ 0 / -0.020

*How to order new dies is also available in inches